

Work Order ID 70233

Wednesday, June 01, 2011 11:19:24 AM

Ship Friday
June 3rd
Page 1

Item ID: D412-705-017

Accept



Setup Start



Revision ID:

Stop



Item Name: N1 Gearbox Access Panel

Start Date: 6/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

CNC

Date:

11-06-01

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3255	Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-705-017

CHG001

Suloc6103

JG for CL11-6-2

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

JG C 11/06/01

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Suloc6103



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Item ID: D412-705-017

Accept

Setup Start

Revision ID:

Stop

Item Name: N1 Gearbox Access Panel

Start Date: 6/1/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D412-705-017□ Location: _____ □ PPP Rev: _____	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/6/30
mf
11-06-03

Picklist Print

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Work Order ID: 70233

Parent Item: D412-705-017

Parent Item Name: N1 Gearbox Access Panel



Start Date: 6/1/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 06-08-02 JLM
IPP Rev:D ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status																																																																																				
AN3C3A Bolt		Purchased	No			120	Each	309.0000	30	30	✓																																																																																						
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	117313	224																																																																																															
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D3255-041 Access Panel Assembly		Manufactured	No			120	Each	0.0000	1	1																																																																																							
D3255-042 Access Panel Assembly		Manufactured	No			120	Each	0.0000	1	1																																																																																							
MS20427M3-3* Rivet		Purchased	No			120	Each	1,018.000	36	36	✓																																																																																						
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	ST348	1018																																																																																															
	117206	1018																																																																																															

JB

117313

70231

70232

JB 11/06/01

117206

Picklist Print

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Work Order ID: 70233

Parent Item: D412-705-017

Parent Item Name: N1 Gearbox Access Panel

Start Date: 6/1/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

MS21060-L3K

Purchased

No

120

Each

151.0000

18

18

✓



Nut Plate

Location

Loc Qty

Loc Code

ST302

151

117423

40

117601

36

117677

75

MS9321-09

Purchased

No

120

Each

679.0000

30

30

✓



Washer

Location

Loc Qty

Loc Code

ST296

679

117087

679

JB

117677

JB

11/06/01

117087

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT, PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12